

بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ



Thermoelectric energy harvesting and its applications in nuclear industry

Dr. Kaleem Ahmad

6th series of short lectures in sustainable energy
23rd November 2017



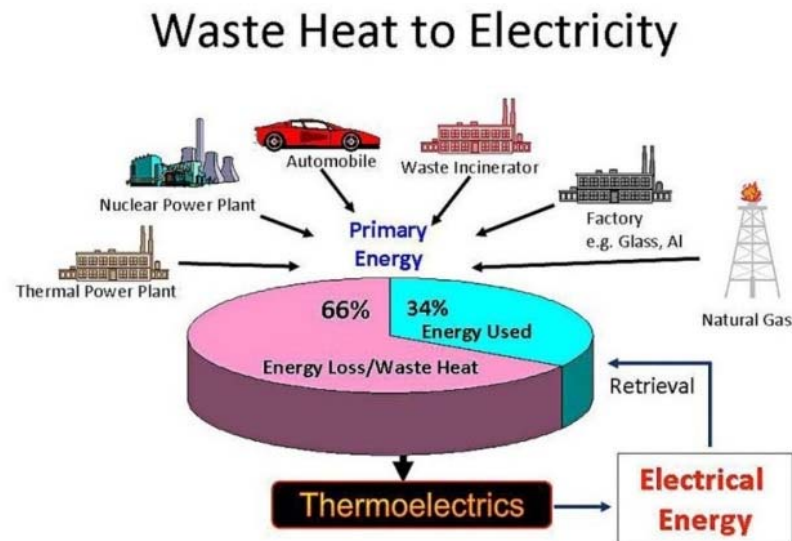
Outline

- ✓ Overview
- ✓ Applications
- ✓ Applications in Nuclear Industry
- ✓ R&D at SET Center
- ✓ Strategy to Improve Efficiency
- ✓ Research Methodology
- ✓ Results & Discussion
- ✓ Summary



Overview

- Approximately 90% of world's power is generated by heat engines that use fossil fuels combustion
 - Operates at 30-40% of the Carnot efficiency
 - Serves as a heat source of potentially 15 terawatts lost to the environment
- Thermoelectric could potentially generate electricity from waste heat



Advantages:

- Environmental friendly
- Recycles wasted heat energy
- Scalability
- Reliable source of energy



Overview



- The pioneer in thermoelectrics was a German scientist Thomas Johann Seebeck (1770-1831)
- **Thermoelectricity** refers to a class of phenomena in which a temperature difference creates an electric potential or an electric potential creates a temperature difference.
- *Thermoelectric power generator is a device that converts the heat energy into electrical energy based on the principles of Seebeck effect*
- Later, In 1834, French scientist, **Peltier** and in 1851, **Thomson** (later Lord Kelvin) described the thermal effects on conductors



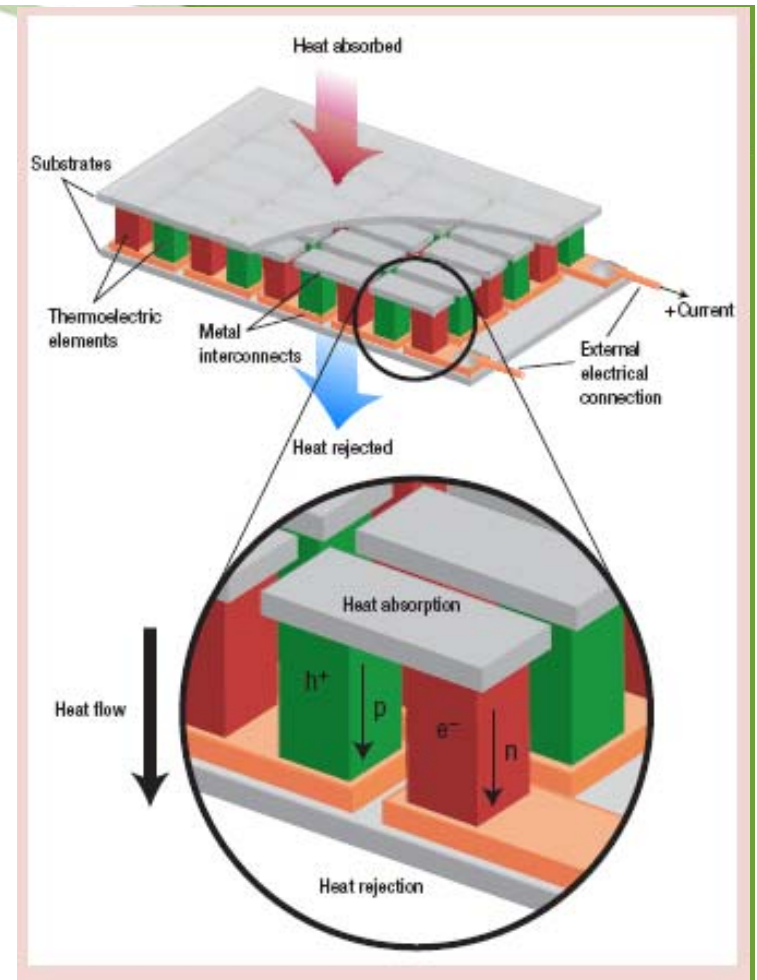
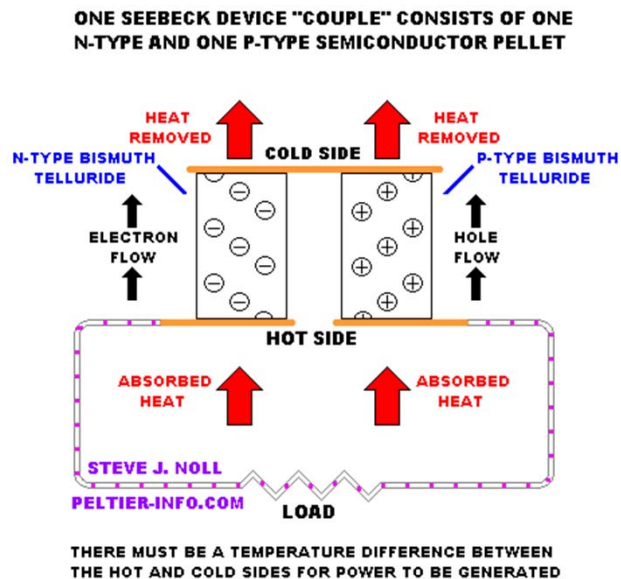
Overview

Thermoelectric materials

- The good thermoelectric materials should possess
 1. Large Seebeck coefficients
 2. High electrical conductivity
 3. Low thermal conductivity
- The example for thermoelectric materials
 - Bismuth Telluride (Bi_2Te_3),
 - Lead Telluride (PbTe),
 - Silicon Germanium (SiGe),
 - Bismuth-Antimony (Bi-Sb)

Overview

Thermoelectric power generator



Snyder et al. *Nature* 7, 105-114, (2008).

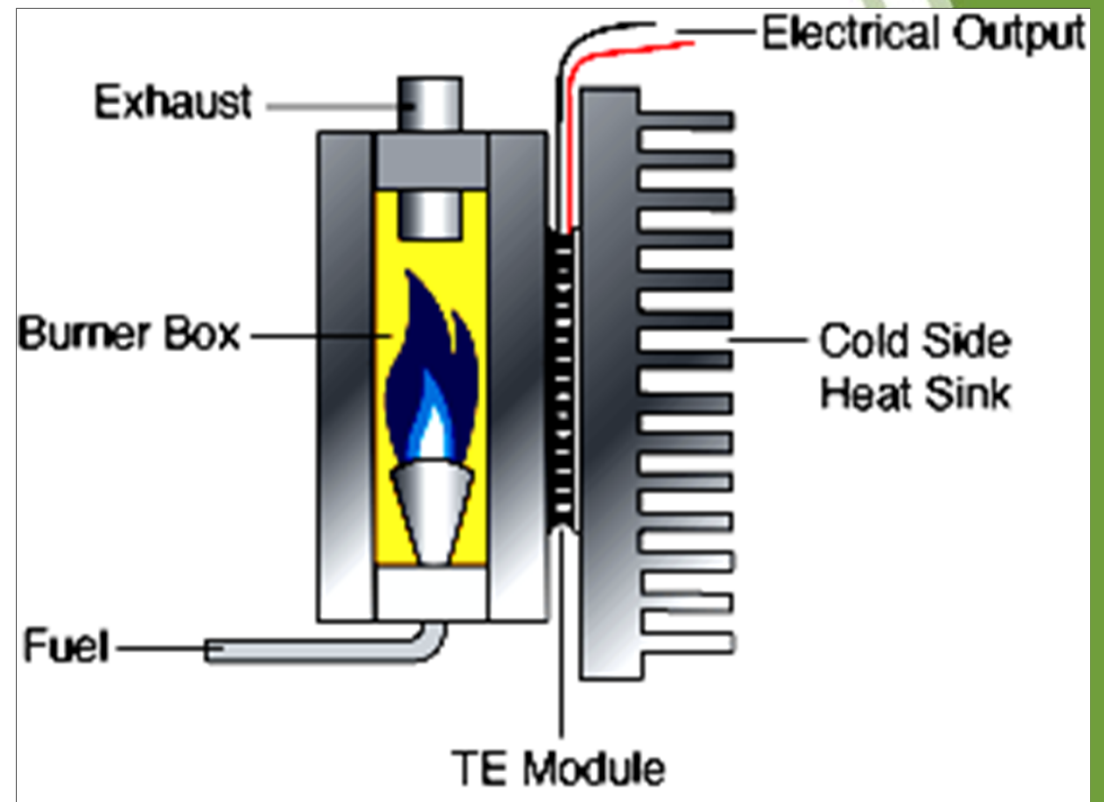
Thermoelectric power generator based on the principle of **Seebeck effect** that when the junctions of two different metals are maintained at different temperature, the emf is produced in the circuit



Overview

Therefore, for any TEPG, there are four basic component required such as

- Heat source (fuel)
- P and N type semiconductor stack (TE module)
- Heat sink (cold side)
- Electrical load (output voltage)



Applications

- Nuclear Power Plants
- WSN in Conventional Power Plants
- STEG
- Automobiles.
- Outside Space Applications/Satellites.
- Industrial Waste Heat.
- Human Wearables.



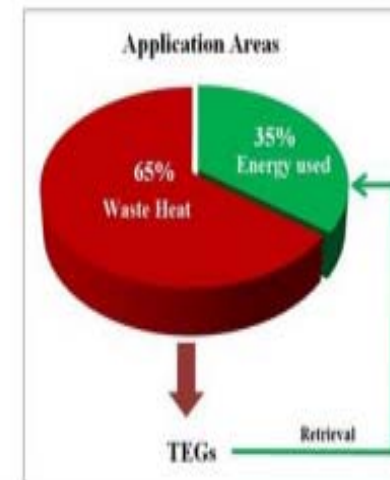
Power plant



Satellites



Automobiles



Industries



Defense



Smart Electronics



Applications

Wireless sensor networks

TEGs provide condition monitoring solutions without the need to replace battery as they are self powered.

ABB's Wireless temperature transmitter



Small node sensors

Can be mount directly onto internal combustion engines/high temp devices commonly used in power plants & well drilling rigs to produce power.

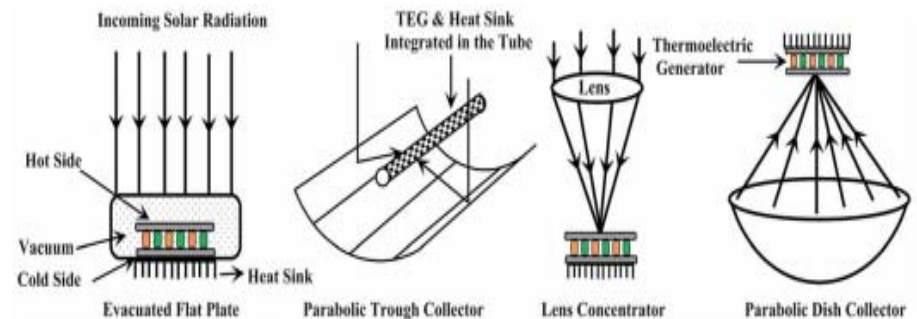
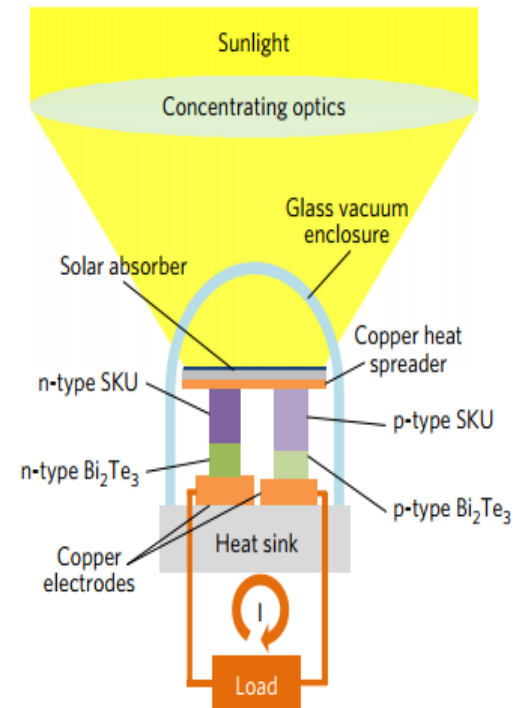
Logimesh™



Applications

Solar Thermoelectric Generators (STEG)

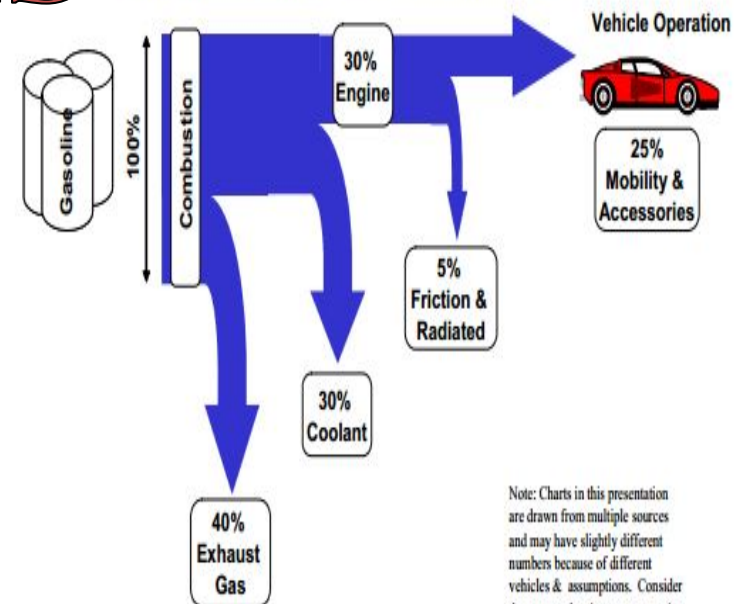
- Photovoltaic (PV) cells can directly convert parts of the solar spectrum, but a significant part is absorbed as heat.
- STEGs can utilize this heat to convert into electricity thus improving efficiency.
- Also used in solar thermal systems.
- STEGs can be categorized into 4 broad types.
 - Non-concentrated STEGs,
 - Concentrated STEGs
 - Thermal TEG hybrids
 - PV TEG hybrids.



Applications

- Only 25-30% of the fuel energy is utilized, the remaining is lost in the form of waste heat in the exhaust, friction and coolant.
- Reduce the fuel consumption of the car by reducing the load on the car alternator.
- Provide 30% of car's electrical requirement
- ~ 10% reduction in fuel consumption
- 18 million vehicles in KSA

Typical Energy Path In Gasoline Fueled Internal Combustion Engine Vehicle



Note: Charts in this presentation are drawn from multiple sources and may have slightly different numbers because of different vehicles & assumptions. Consider them general estimates, not precise analysis.



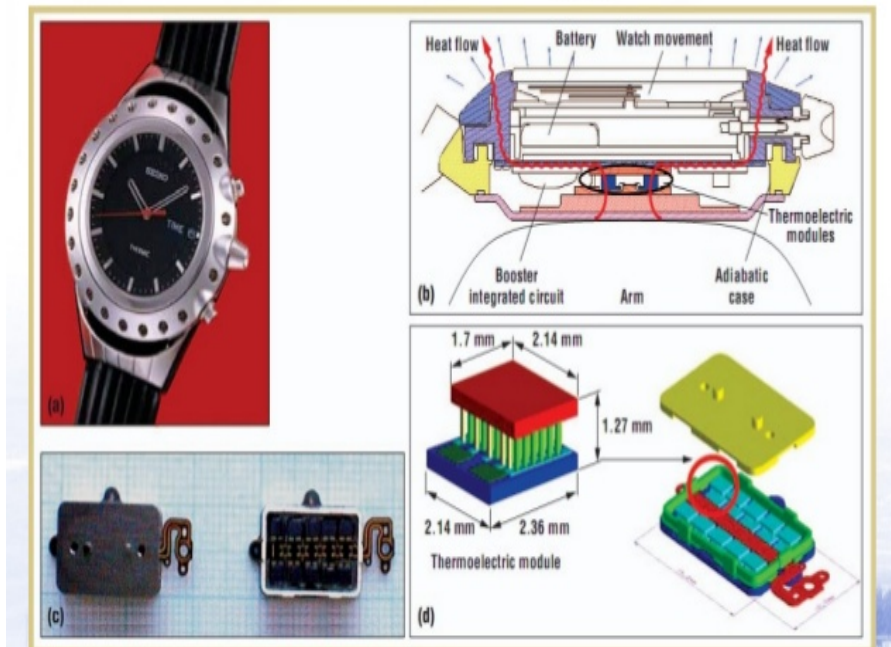
Applications

Wearables

- It uses the temperature difference between the body heat and the air flow to create current.

THERMO ELECTRIC GENERATOR

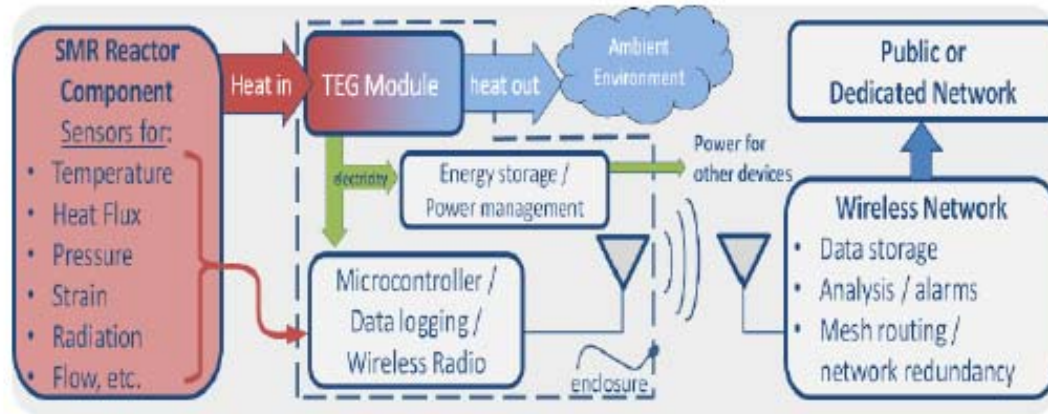
Low power devices such as wrist watches and hearing aids



Thermoelectric cell phone charger using stove



Applications in Nuclear Industry



- There is an huge amount of waste heat available in a nuclear power plant.
- The main benefit of the thermoelectric energy harvester is that it provides an independent power source to the facility as long as there is heat within the reactor.
- This system will provide an additional level of defense at nuclear facilities to ensure that their vital safety functions remain operational over a sufficient period of time and maintain control over the facility.



Applications in Nuclear Industry

Spent fuel monitoring in nuclear industry

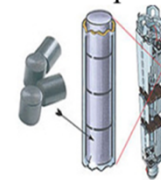
Currently, there is $\approx 24,000$ metric tons of spent nuclear fuel in dry-cask storage. A major concern in this area is the safe storage of this nuclear fuel before final disposal. The regulatory body requires to address the following areas of concern:

- Stress corrosion cracking of stainless steel canister body, welds and degradation of cask bolts
- Effects of fuel pellet swelling and fuel rod pressurization on cladding stress
- In-service monitoring methods for dry storage systems is an important consideration for non-proliferation

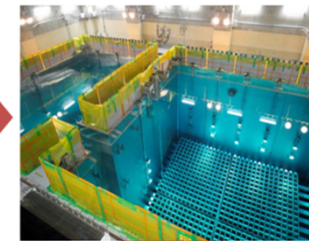
Thermoelectric Powered Wireless Sensors for Dry-Cask Storage IEEE Transactions on Nuclear Science (Volume: 60, Issue: 2, April 2013)



Nuclear spent fuel



5 years
Temporary storage

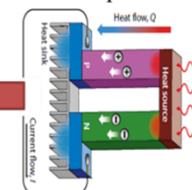


Interim storage 50-60 years



Sensor to monitor spent nuclear fuel

Thermoelectric material to power sensor





R&D at SET Center

Development of high performance thermoelectric bulk materials



State of the art thermoelectric materials research infrastructure at SET Center

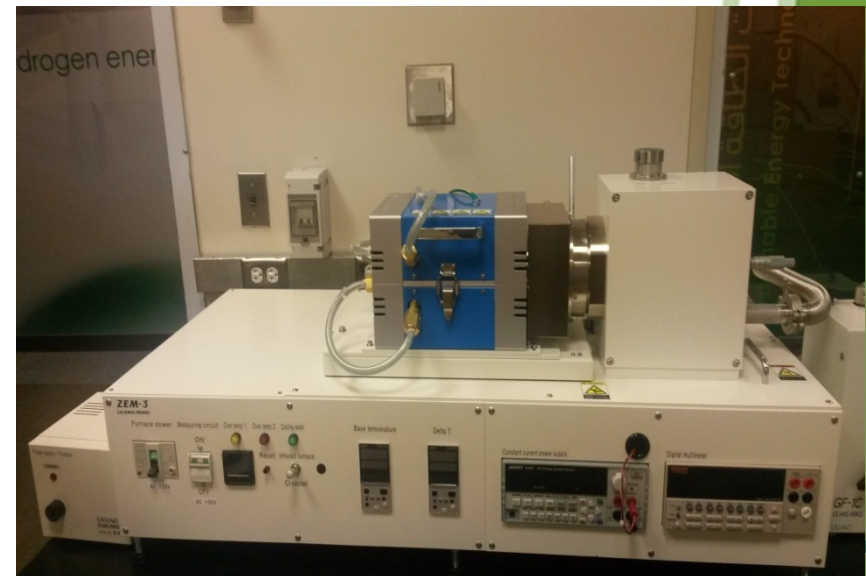


Laser Flash (LFA-457)
Thermal Conductivity Measurement System

Collaborators:

- The Center of Research Excellence in Nanotechnology, KFUPM
- Nuclear Research Institute, KACST

Developed a state of the art thermoelectric materials research infrastructure at King Saud University



Seebeck Coefficient/Electrical Resistance
Measurement System

Introduction



A Figure of Merit - Conflicting Properties

$$ZT = \frac{S^2 \sigma T}{\kappa} \Rightarrow Z = \frac{S^2 \sigma}{\kappa}$$

S - Seebeck Coefficient

$$S = \frac{8\pi^2 k_B^2}{3eh^2} mT \left(\frac{\pi}{3n} \right)^{2/3}$$

σ - Electron Conductivity

$$\sigma = \frac{1}{\rho} = n e \mu$$

κ - Thermal Conductivity

$$\kappa = \kappa_e + \kappa_l$$

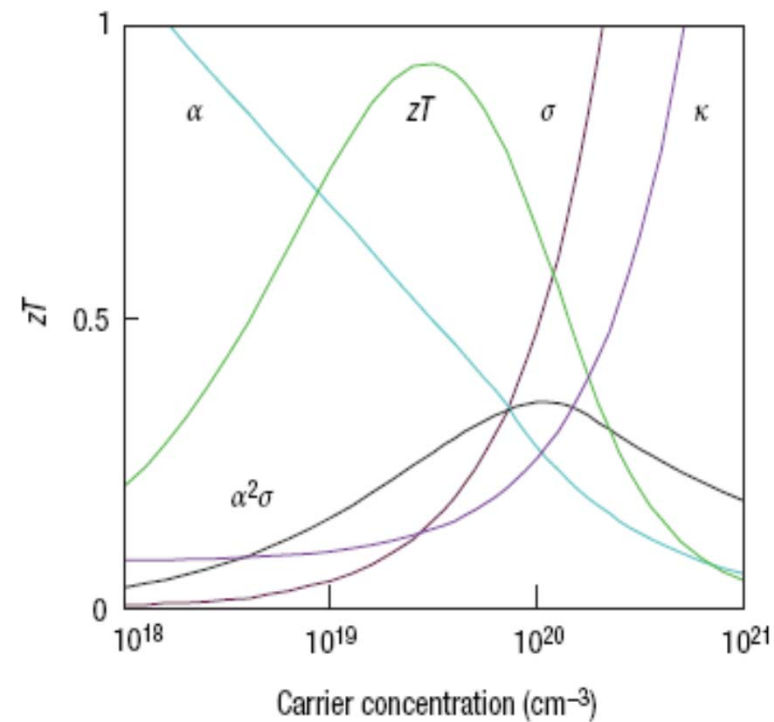
$$\kappa_e = L\sigma T = n e \mu L T$$

n - carrier concentration

m - effective mass of carrier

μ - carrier mobility

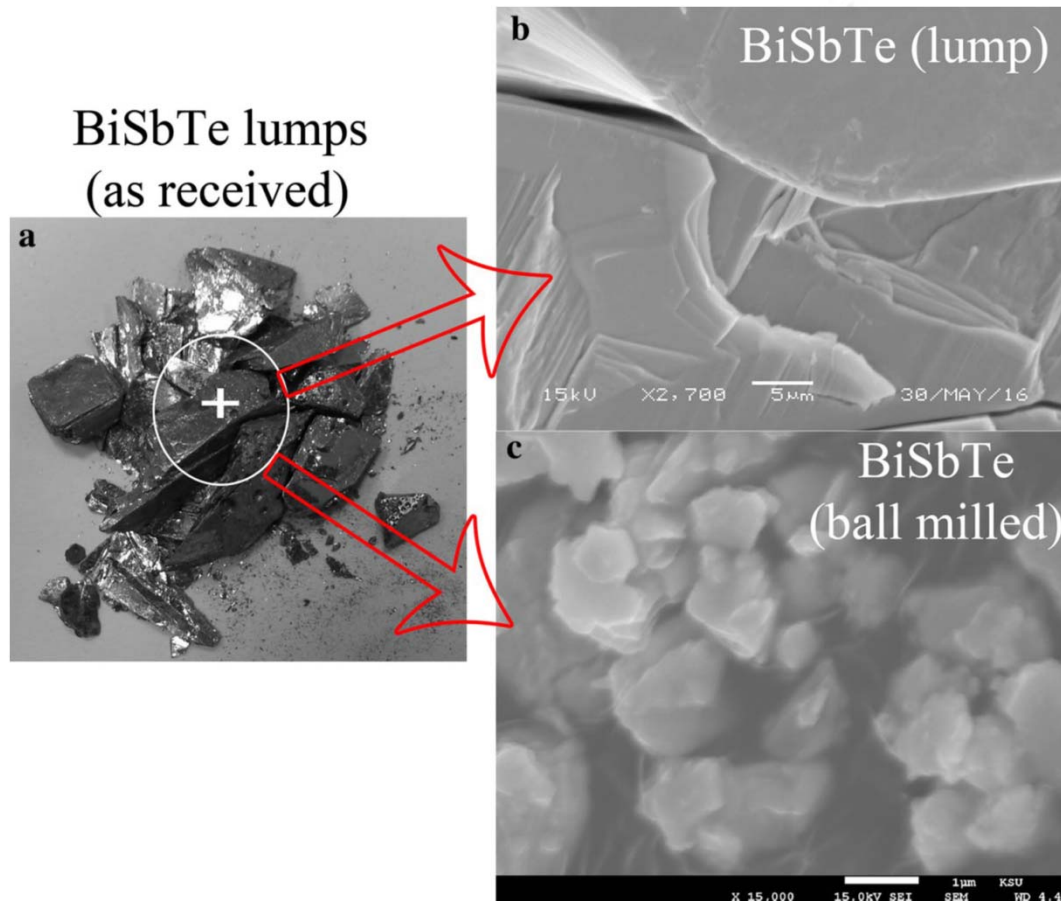
Effect of Carrier Concentration



Snyder et al. *Nature* 7, 105-114, (2008).



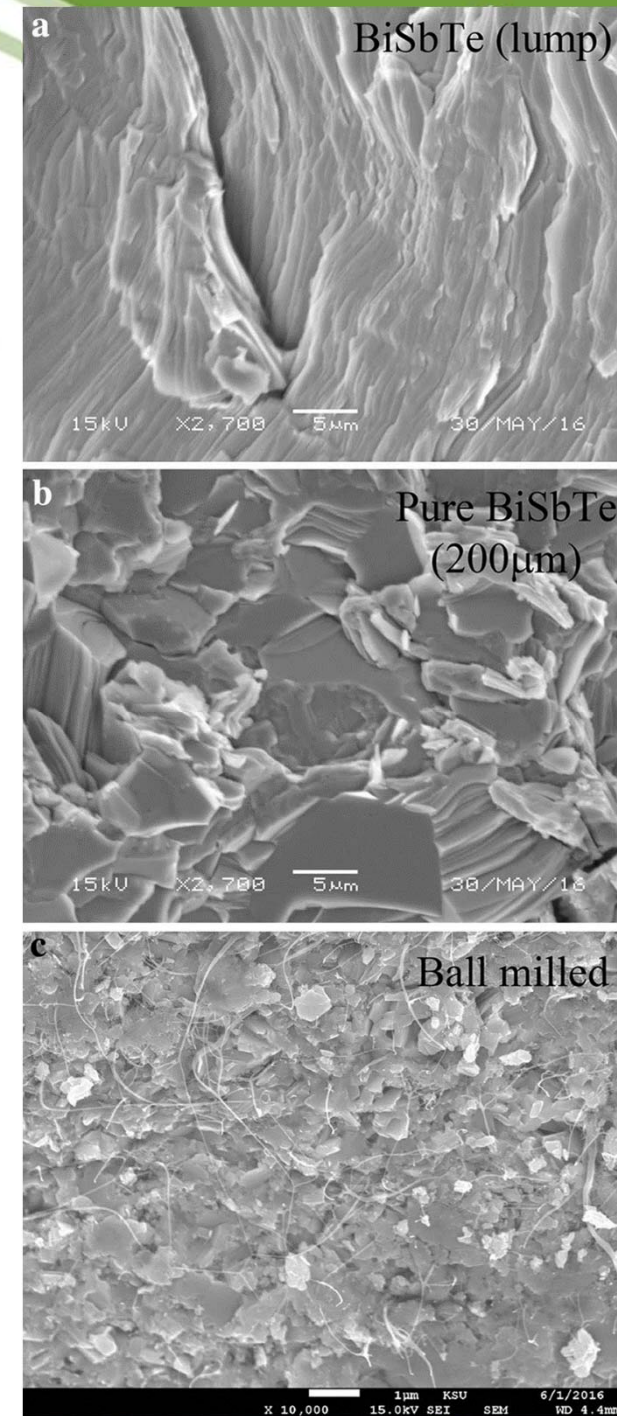
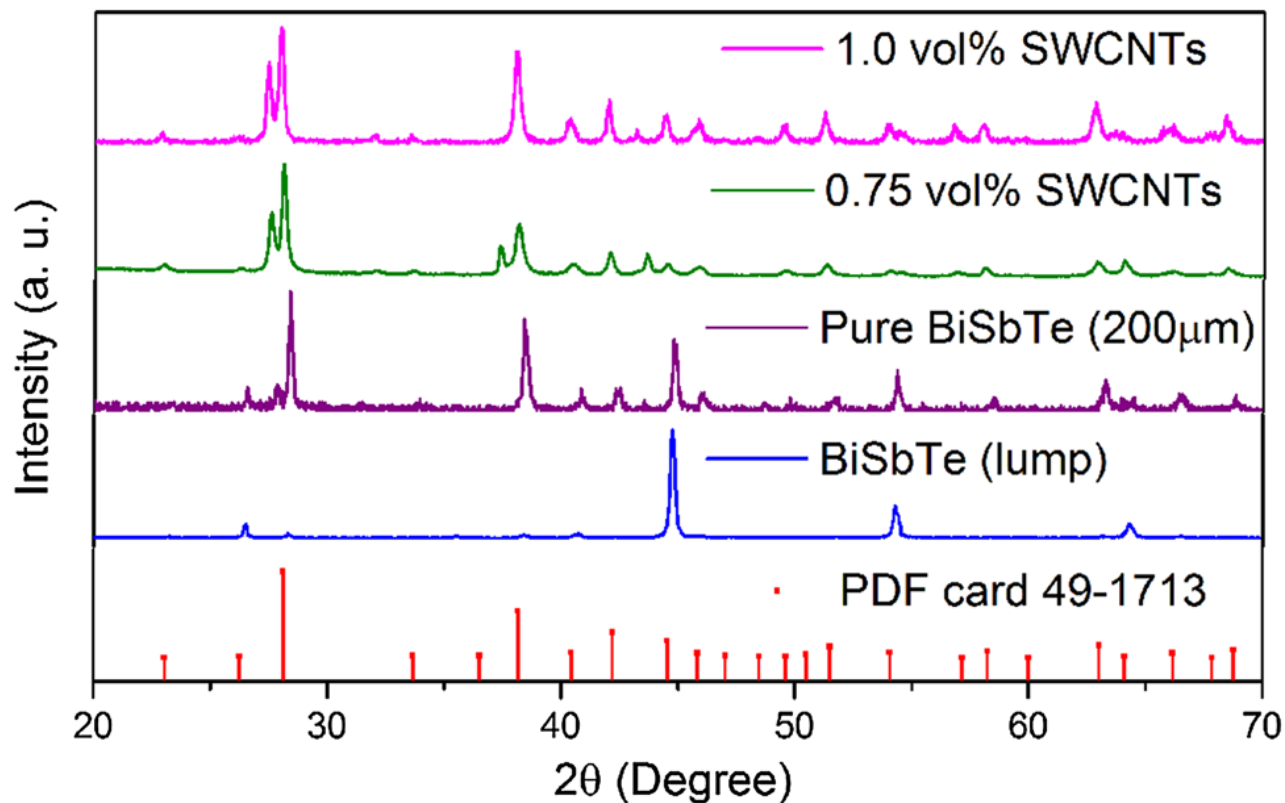
Reduction in thermal conductivity of BiSbTe



Bismuth antimony telluride was ball milled for 24 hours in an inert environment

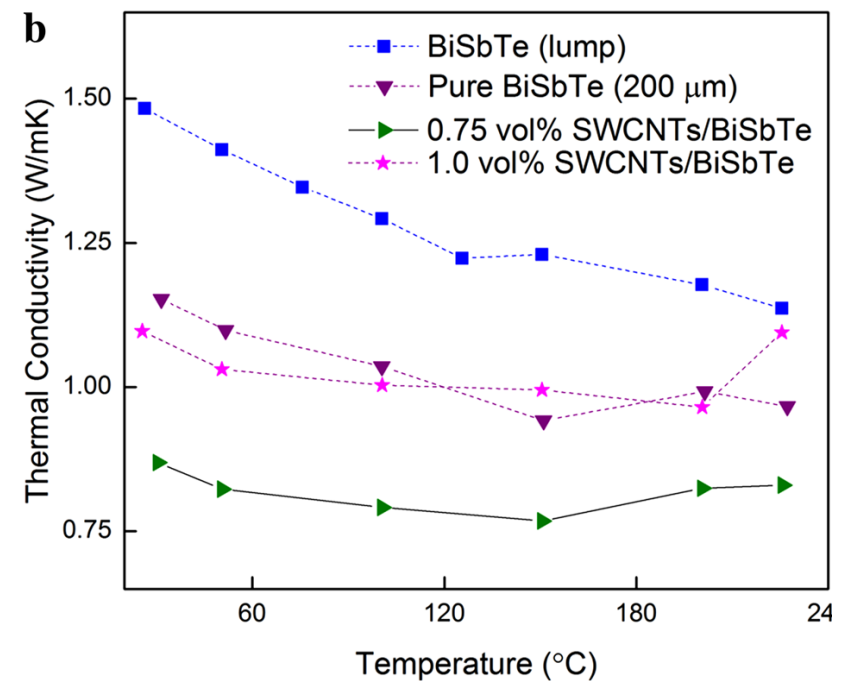
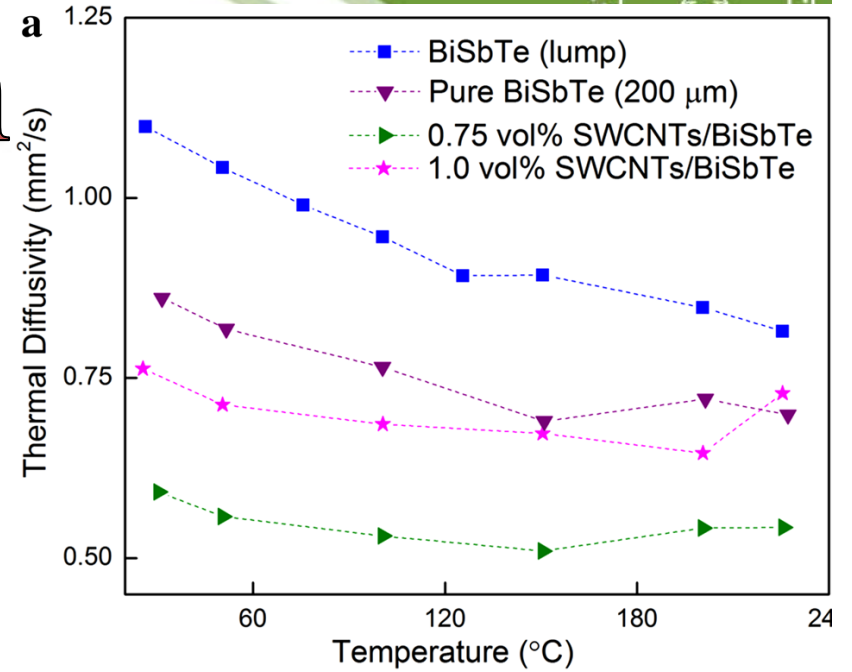
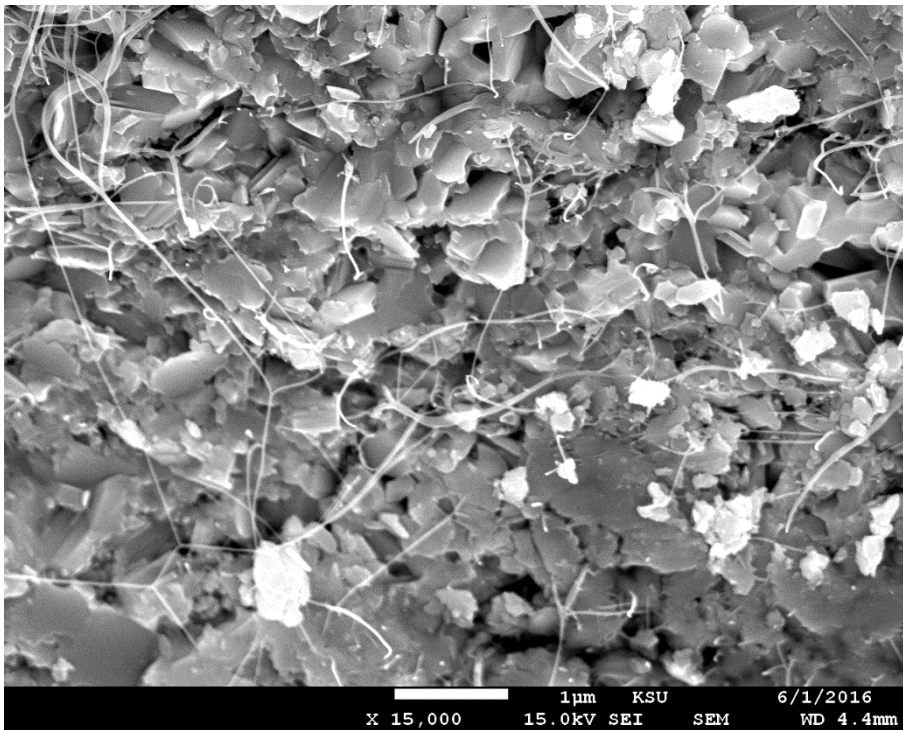
Results and discussion

- A two pronged strategy has been employed.
- First, additional refinement of BiSbTe (200 μm) were performed through ball milling in an inert environment.
- Second, SWCNTs in 0.75, and 1.0 vol% were distributed uniformly in the fine BiSbTe ball milled powder.



Results & discussion

$$K_e = \kappa \rho C_p$$



Summary



- A two pronged strategy has been found effective in reducing the effective thermal conductivity of the BiSbTe.
- The particle size reduction of BiSbTe (lump) has significant contribution on the thermal conductivities of BiSbTe bulk alloy
- The addition of SWCNTs in the composites dramatically reduces
- the thermal conductivities at 0.75 vol% of SWCNTs

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DOI 10.1007/s00339-016-0738-8

Applied Physics A
Materials Science & Processing



Reduction in thermal conductivity of BiSbTe lump

Kaleem Ahmad¹ · C. Wan² · M. A. Al-Eshaikh³ · A. N. Kadachi³



Enhanced thermoelectric performance of Bi_2Te_3 through uniform dispersion of single wall carbon nanotubes

Strategy to improve efficiency

- ✓ Bismuth telluride is a narrow gap layered semiconductor with a trigonal unit cell.
- ✓ Bismuth telluride based material used for power generation or cooling applications.



$$ZT = \frac{S^2 \sigma T}{\kappa}$$

Nanocomposite



Reduction in Thermal Conductivity

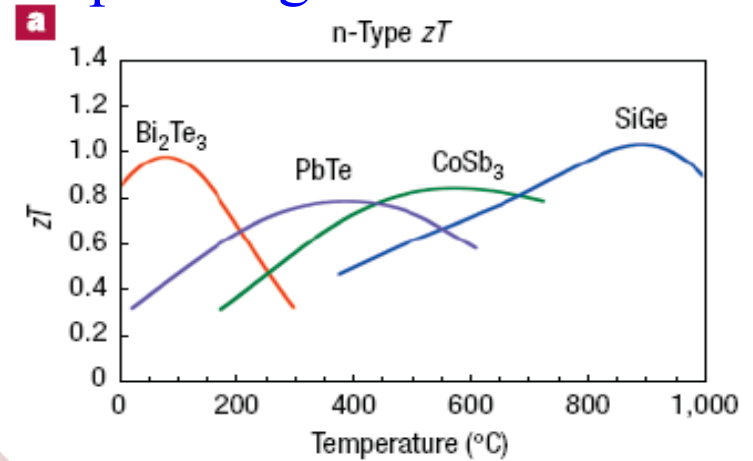
$K \downarrow$

- Two-pronged strategy
 - Nanostructuring
 - Inclusions of graphene/CNTs

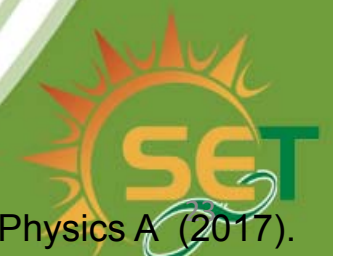
Power Factor Enhancement

$\sigma S^2 \uparrow$

- Improved conductivity, through introduction of graphene/CNTs
- Improved Seebeck coefficient through quantum confinement effect



ZT



Experimental methods



Composite Fabrication

- Bismuth telluride was ball milled for 24 hours in an inert environment
- Bismuth telluride powder was ultrasonically mixed with different (0.5, 0.75 and 1.0) volume percentages of SWCNTs and consolidated by the high frequency induction heated sintering to form disc-shaped samples.

Thermal Conductivity Measurements

- Thermal diffusivity was measured using Laser flash thermal diffusivity system LFA 457 NETZSC Germany.

Thermoelectric Property Measurements

- The electrical conductivity and Seebeck coefficient was estimated on ZEM-3 system (ULVAC Co., Ltd., Japan).

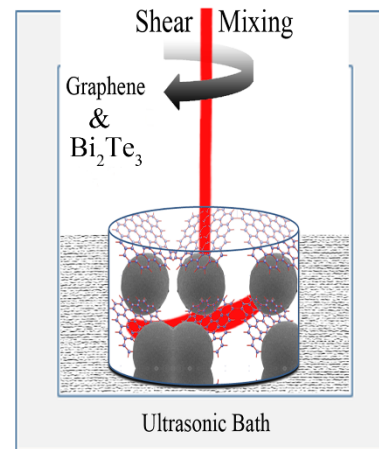
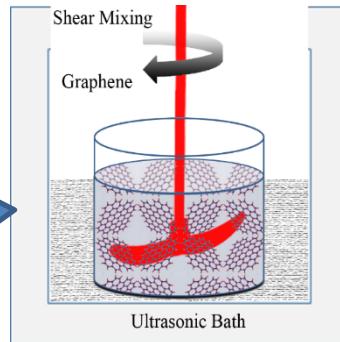
Thermoelectric Figure of Merit (ZT) and Power Factor

- After measuring all the above parameters, the thermoelectric figure of merit was evaluated.



Experimental methods

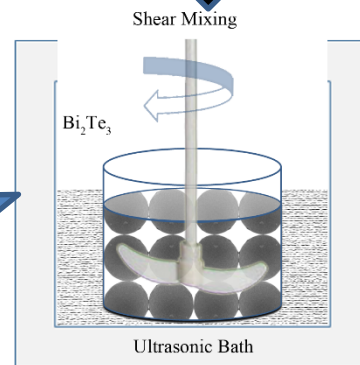
Graphene/
CNTs
(0.5, 0.75,
1.5)



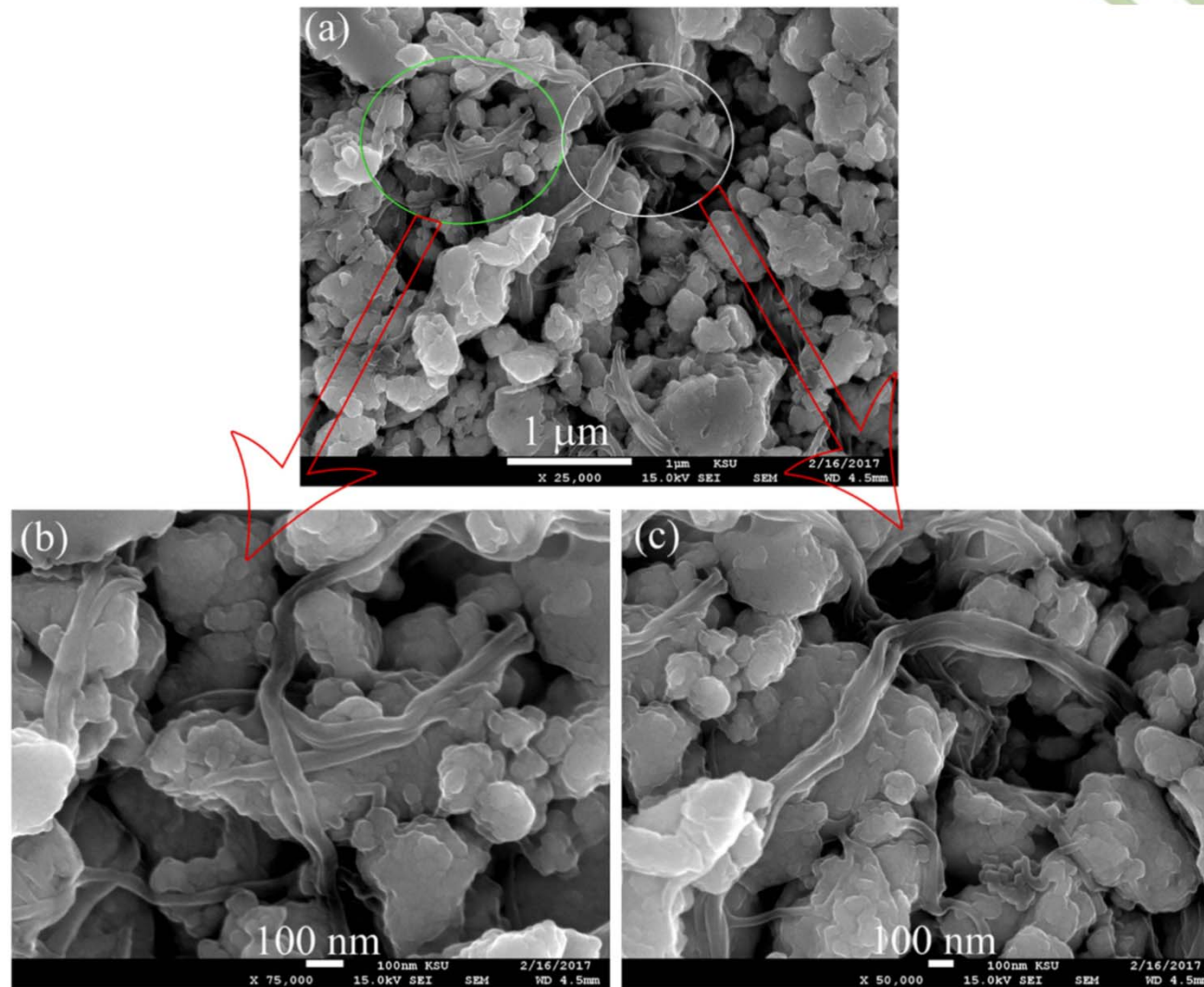
Mild
ball
milling

High
frequency
induction
heated
sintering

Ball milled
Bi₂Te₃

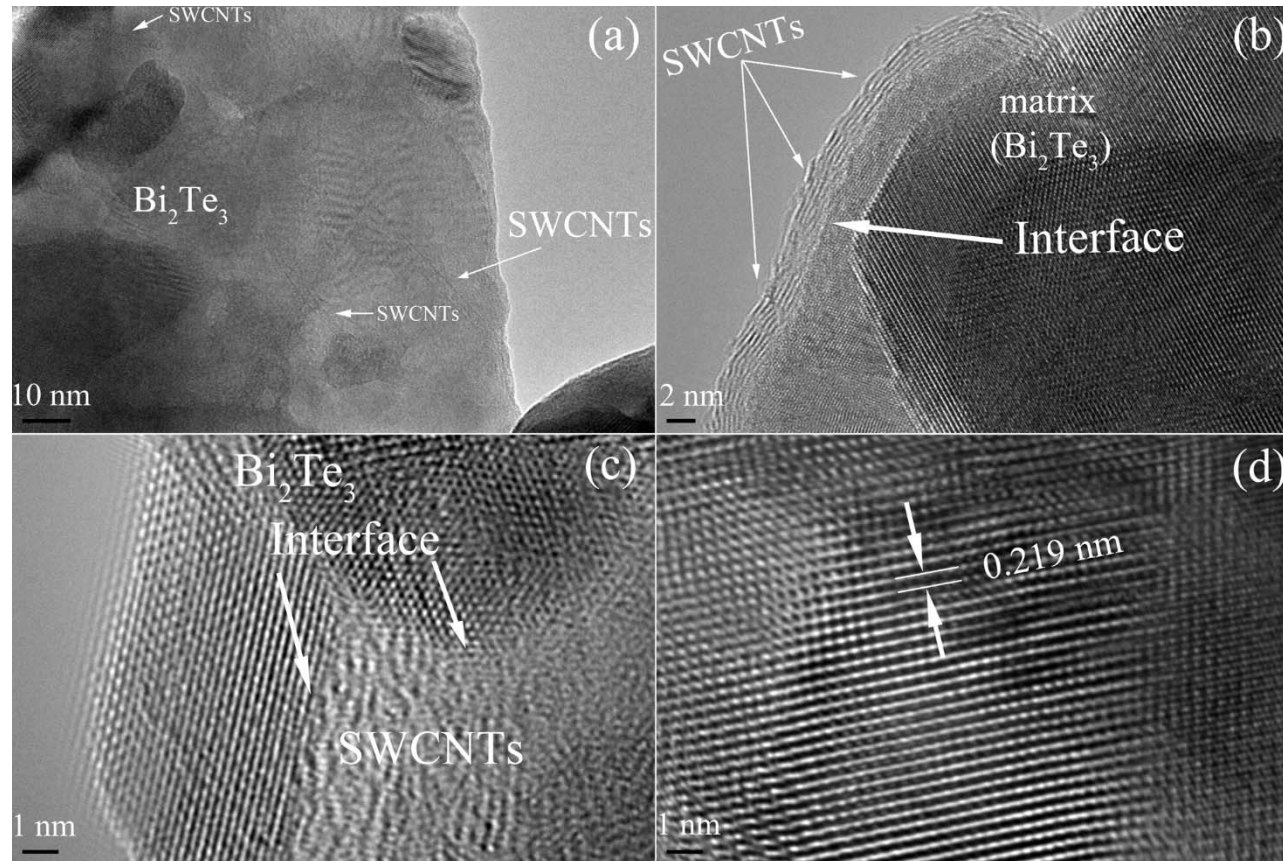


Results and discussion



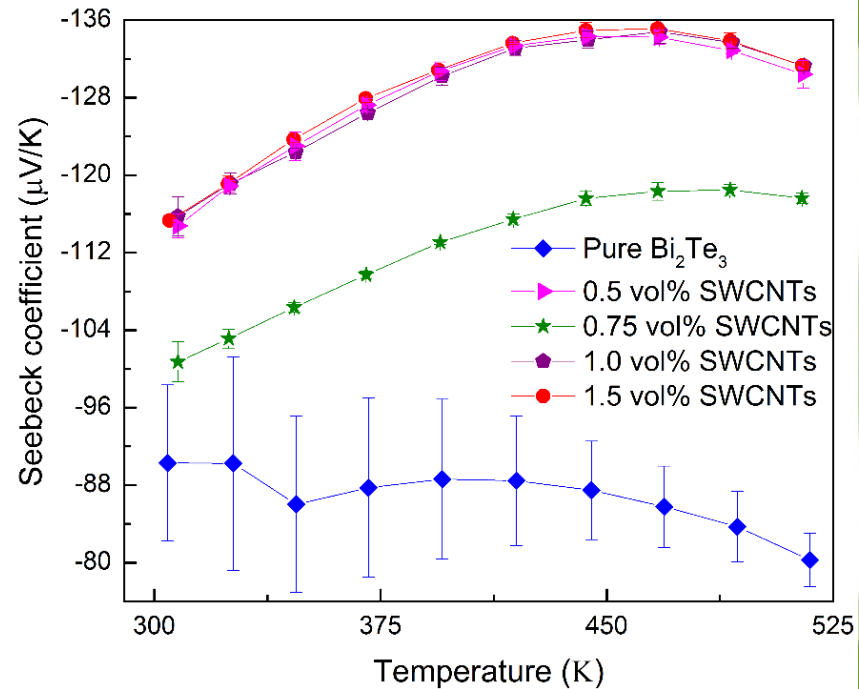
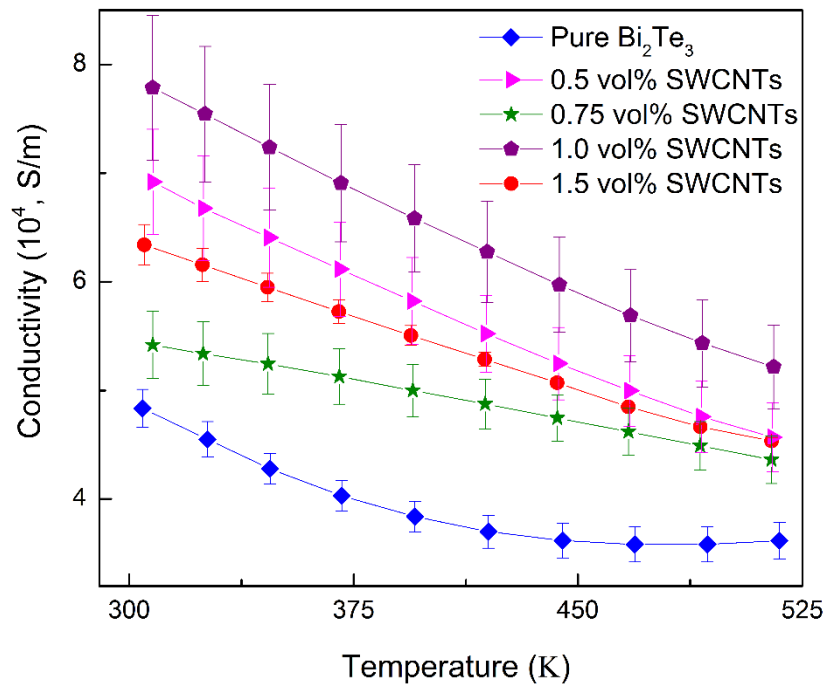
(a) Uniform dispersion of 1.0 vol% SWCNTs in fine Bi₂Te₃ powder (b), (c) close-ups show ropes of SWCNTs are passing through nanostructured particles of Bi₂Te₃ powder.

Results and discussion



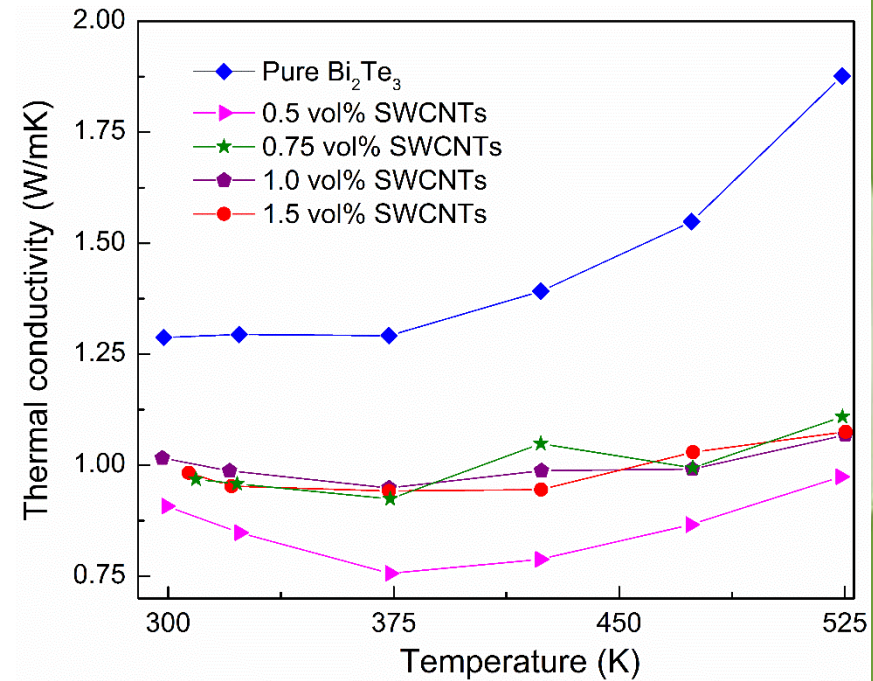
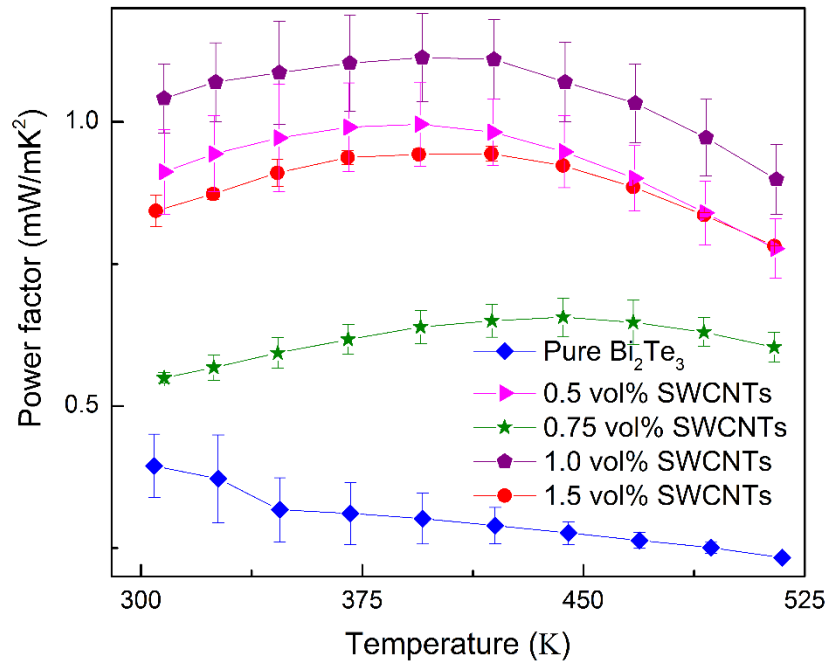
TEM image of 1.0 vol% SWCNT/ Bi_2Te_3 bulk composite (b), (c) High resolution TEM images showing interfaces between Bi_2Te_3 and SWCNTs phases for 0.5 and 1.0 vol% of SWCNTs respectively (d) High resolution image of Bi_2Te_3 .

Results and discussion



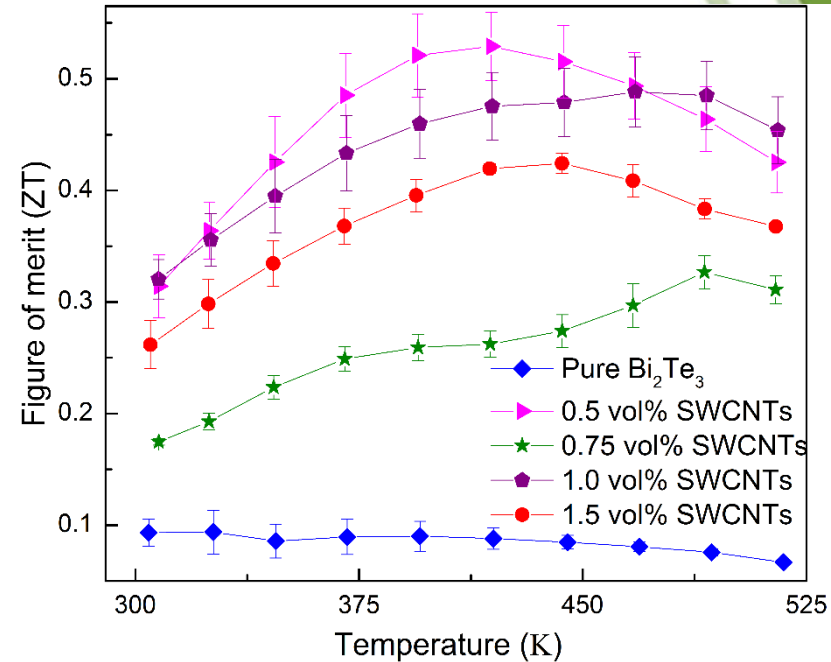
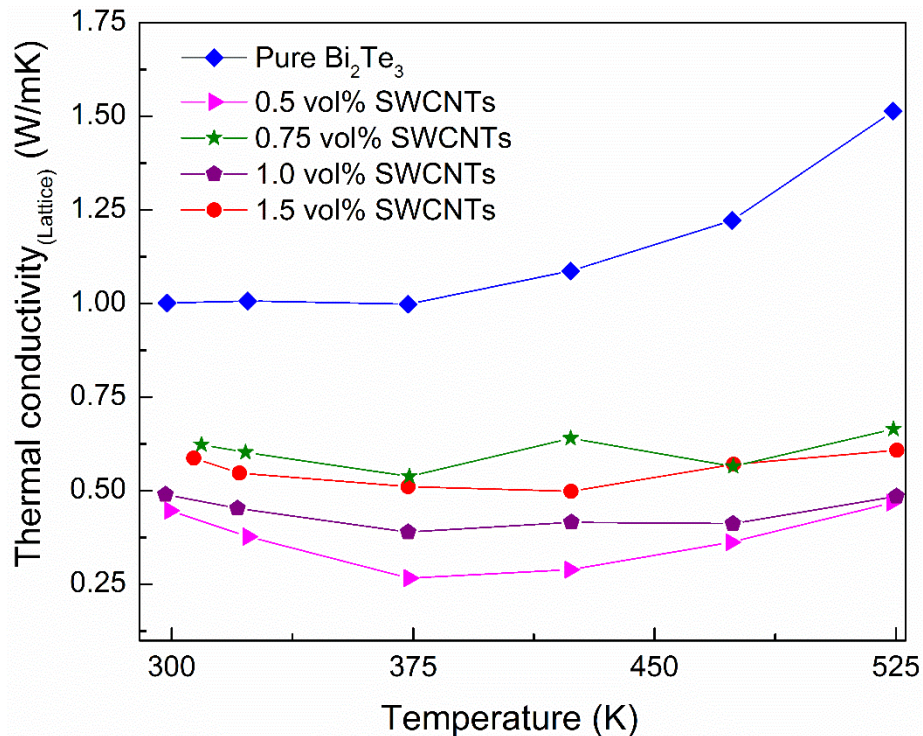
Temperature dependence of (a) electrical conductivity (b) Seebeck coefficient of SWCNT/ Bi_2Te_3 composites.

Results and discussion



Temperature dependence of (a) power factor (b) Thermal conductivity of pure bulk Bi₂Te₃ and SWCNT/Bi₂Te₃ composites.

Results and discussion



Temperature dependence of (a) lattice thermal conductivity (b) figure of merit of pure Bi_2Te_3 bulk and SWCNT/ Bi_2Te_3 composites.

Summary



- SWCNTs in different (0.5, 0.75, 1.0 and 1.5) vol% were incorporated in Bi₂Te₃ matrix.
- An extremely uniform dispersion of SWCNTs were achieved through a combination of ultrasonication, magnetic stirring and mild ball milling.
- The interconnected network of 1D SWCNTs acts as a conduit for unimpeded transport of electrons through the matrix, and considerably increases the electrical conductivity of the composites.
- The interface between SWCNTs and Bi₂Te₃ acts as an energy-dependent carrier scattering barrier in the composites, and thus improves the Seebeck coefficient via the electron energy filtering effect.
- The strong phonon scattering through nanostructured phase boundaries in conjunction with the SWCNTs significantly reduces lattice thermal conductivity at 0.5 vol% of the SWCNTs. Therefore, an increased power factor with substantial reduction in thermal conductivity at 0.5 vol% SWCNT/Bi₂Te₃ composite leads to a several-fold improvement in the thermoelectric figure of merit over pristine bulk Bi₂Te₃ at ~400 K.



Enhanced thermoelectric performance of Bi_2Te_3 through uniform dispersion of single wall carbon nanotubes

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Abstract



CrossMark





Thanks for your attention

تقنيات الطاقة المستدامة

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